SLV MÜNCHEN

Welding Certificate

1090-2.00386.GSIMue.2016.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	**GEDA GmbH** **Mertinger Straße 60** **86663 Asbach-Bäumenheim** **GERMANY**
Technical specification	**EN 1090-2:2018**
Execution class(es)	**EXC3 according to EN 1090-2**
Welding Process(es) (Reference no. acc. to DIN EN ISO 4063)	135 (partly mechanized), 135 (fully mechanized)
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3
Responsible Welding Coordinator (Title, Surname, Name, Qualification, Date of birth)	Thomas Morgenbrodt, IWE — born on: 17.08.1966
Substitute (Title, Surname, Name, Qualification, Date of birth)	Alexander Dreiling, IWE — born on: 21.08.1995
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	06.11.2020
Period of validity	30.11.2022
Remarks	see reverse

GSI – Gesellschaft für Schweißtechnik International mbH
SLV München
Nr. 008

Place and date of issue	München, 02.03.2022 Cramer/AH	Dipl.-Ing. Dey Head of test body

Certificate number: 1090-2.00386.GSIMue.2016.004

Remarks:

The system of Factory Production Control is exclusively operationally implemented for manufacturing of construction products.
This welding certificate is only valid combined with a CFP-certificate issued by DVS ZERT GmbH.
The Welding Supervisor is supported by Mr. Dominik Feldner (IWS) and Mr. Mr. Reinhold Langer (IWS).
For internal welder/operator qualification based on standard DIN EN ISO 9606-1/DIN EN ISO 14732 by Mr. Langner within the scope of this welding certificate a procedure is established to weld, supervise and verify the test samples and to issue a welder certificate.

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.

2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.

3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer

4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.

5. The following changes must be reported to the inspection authority:

   a) New production or significant changes to essential manufacturing facilities;

   b) Change of the welding coordinator;

   c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)

   d) new essential manufacturing facilities

   The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

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1. Applicant
2. File